



CRANKCASE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3856682	1	Longblock		
			Bulletin P-21-0-15	P-21-0-15-EN	Longblock Guidelines, 4.3GL/GS/GI
			Bulletin P-21-0-16	P-21-0-16-EN	Longblock Guidelines, 4.3GL/GS/GI
2	3855742	6	· Piston, Standard		
	3855743	6	· Piston, 0.50 mm OS		0.020 in.
3	3855740	1	· Piston ring kit, Standard		
	3855741	1	· Piston ring kit, 0.50 mm OS		0.020 in.
4	3853208	3	· Cap plug, Oil gallery		
5	3856778	1	Camshaft bearing kit		
	3853210	2	· Camshaft bearing, Camshaft, #1 & #4		
	3853212	2	· Camshaft bearing, Camshaft, #2 & #3		
6	3853206	1	Nut, Oil pan		
7	3856140	1	Pin, Rear oil seal housing		
8	3852100	8	Core plug, Engine block		
9	3853209	1	Core plug, Camshaft		
10	3852471	X	Plug, Cylinder head temp. hole		
11	3856772	1	Main bearing kit, Standard		
	3856773	1	Main bearing kit, 0.010 in. US		0.25 mm
	3856774	1	Main bearing kit, 0.020 in. US		0.51 mm
12	3853114	8	Locating pin, Cylinder head		
13	3855972	X	Pin, Front cover		
14	3856001	2	Pin, Trans line-up		
16	3853214	8	Screw, Bearing cap		
17	3854955	6	Rod bearing, Standard		
			Bulletin P-21-6-2	P-21-6-2-EN	Rod Bearings, 4.3L
18	3854173	6	Connecting rod		
19	3853148	16	· Nut, Connecting rod		
20	3853179	12	· Screw, Connecting rod		
21	3857716	1	· Housing, Rear oil seal		
22	3857718	2	· Stud, Oil pan, rear		
23	3852657	1	· Seal, Rear crankshaft		Part of engine gasket kit
24	3852656	1	Gasket, Rear oil seal		Part of engine gasket kit
25	3853204	1	Screw, Seal retainer		
26	3853206	1	Nut, Seal retainer		
27	3853205	1	Stud, Seal retainer		
28	3855733	1	Crankshaft		
29	3853200	1	· Pin, Flywheel dowel		
30	3853203	2	Screw, Seal retainer		
31	3852685	1	Chain, Camshaft timing		
32	3855969	1	Pin, Water drain, stbd		
33	3854319	1	Sprocket, Camshaft		
34	3854329	1	Retainer, Camshaft sprocket		
35	3855735	1	Timing gear casing		Part of engine gasket kit
36	3855738	1	Stud, Timing cover		
37	3855737	3	Screw, Timing cover		
38	3854494	2	Drain cock, Engine		Early
	3850802	1	Plug, Water drain, engine		Late
39	3853917	1	Rubber coupling, Flywheel		SX, DP-S
40	3855734	1	Vibration damper		
41	3855736	2	Screw, Timing cover		
	3855737	3	Screw, Timing cover		
	3855738	5	Stud, Timing cover		
42	3853274	6	Stud, Flywheel & coupler to crankshaft		SX, DP-S
43	3853648	2	Key, Crankshaft		
44	3855817	4	Screw, Valve lifter guide		
45	3856125	1	Oil pump		
46	3855739	6	Grommet, Timing cover		
50	3855776	1	Adapter, Adapter, oil pressure sending unit		
52	3854323	2	Screw, Camshaft retainer		
53	3853800	1	Oil pressure sensor, Oil pressure		
	872064	1	Sender, Oil pressure, dual station		
68	3852690	1	Sprocket, Crankshaft		
69	3854330	3	Screw, Camshaft sprocket		
71	3852503	1	Elbow, Oil pressure sender to adapter		

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72	3855824	X	Guide		GL
74	3853273	6	Lock nut, Flywheel & coupler to crankshaft		GL/GS
76	3854325	1	Flywheel		
	3853326	1	· Screw, Flywheel housing to engine		GL, PJX; not shown
	3853326	2	· Screw, Flywheel housing to engine		2v; stbd; not shown
	3853326	1	· Screw, Flywheel housing to engine		2v TBI; stbd; not shown
77	3855970	1	Gear ring, Flywheel		
78	3854328	X	Camshaft		
79	3857717	X	Pin, Camshaft		
80	3854320	X	Screw, Balancer gear		
82	3854317	1	Retainer, Balancer shaft		
83	3857715	1	Shaft		
84	3853209	1	Core plug, Balancer hole		
85	3854315	1	Bearing bushing, Balancer shaft		
86	3853172	2	Screw, Balancer shaft retainer		
87	3854314	1	Drive gear, Balancer shaft		
88	3854313	2	Stud, Camshaft sprocket		
89	3853168	2	Nut, Camshaft sprocket stud		
90	855656	1	Vibration damper, Flywheel, 290 DP		
91	835482	3	Screw, Torsional damper		290 DP
92	942336	3	Spring washer, 290 DP		
93	835439	6	Screw, Flywheel, 290 DP		
94	941909	6	Spring washer, 290 DP		
95	940097	3	Washer, Screw, damper to flywheel		290 DP
96	3850660	1	Fitting, Adapter, oil pressure switch		Gi
97	3852215	1	Switch, Oil pressure		
98	3850519	1	Bearing, Balancer shaft, forward		
	3850490	1	Fitting, Drain, knock sensor		Gi; Not shown
	3856770	1	Gasket kit, Upper		Not shown
	3856771	1	Gasket kit, Lower		Not shown
	3852655	1	Gasket, Oil pan		Part of engine gasket kit